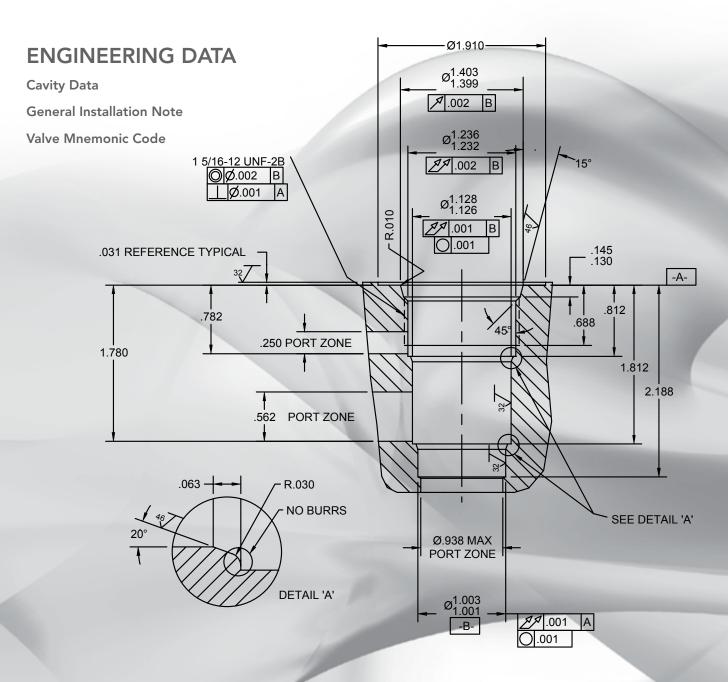
## **TECNORD**

# Delta Power Company



Manufacturers of hydraulic cartridge valves and electro-hydraulic systems

## **ENGINEERING DATA**



Section / Description	page
CAVITY DATA	ED2
VALVE MNEMONIC CODE	ED35

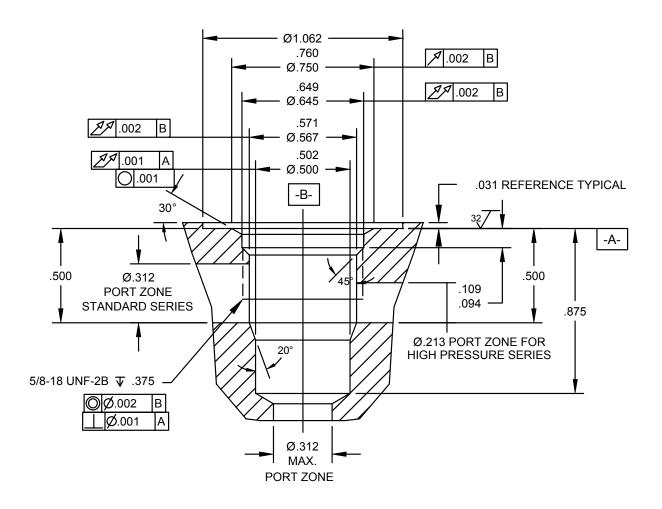




#### **CAVITY DATA**

THREAD CAVITIES								
SERIES	SIZE	THREAD SIZE	TOOLS KIT	PAGE				
MINI 2W	7	5/8-18 UNF 2B	40500003	ED3				
MINI 3W	7	5/8-18 UNF 2B	40500004	ED4				
MINI 4W	7	5/8-18 UNF 2B	40500006	ED5				
POWER 2W	8	3/4-16 UNF 2B	40500005	ED6				
POWER 3W	8	3/4-16 UNF 2B	40500024	ED7				
POWER 4W	8	3/4-16 UNF 2B	40500029	ED8				
DELTA 2W	10	7/8-14 UNF 2B	40500000	ED9				
DELTA 2W SPECIAL	10	7/8-14 UNF 2B	40500028	ED10				
DELTA 3W	10	7/8-14 UNF 2B	40500001	ED11				
DELTA 4W	10	7/8-14 UNF 2B	40500002	ED12				
TECNORD 2W	12	1 1/16-12 UNF 2B	40500032	ED13				
TECNORD 3W SHORT	12	1 1/16-12 UNF 2B	40500033	ED14				
TECNORD 3W	12	1 1/16-12 UNF 2B	40500034	ED15				
TECNORD 4W	12	1 1/16-12 UNF 2B	40500035	ED16				
TECNORD 5W SHORT	12	1 1/16-12 UNF 2B	40500037	ED17				
SUPER 2W	16	1 5/16-12 UNF 2B	40500017	ED18				
SUPER 3W SHORT	16	1 5/16-12 UNF 2B	40500021	ED19				
SUPER 3W	16	1 5/16-12 UNF 2B	40500018	ED20				
SUPER 4W	16	1 5/16-12 UNF 2B	40500019	ED21				
SUPER 5W SHORT	16	1 5/16-12 UNF 2B	40500020	ED22				
SUPER 5W	16	1 5/16-12 UNF 2B	40500038	ED23				
QS SPECIAL 3W	10	M20 X 1.5-H6	40500012	ED24				
T031 3W	-	G 7/8"	K-T031	ED25				
T042 4W	-	7/8-14 UNF 2B	K-T042	ED26				
T308 3W	-	7/8-14 UNF 2B	K-T308	ED27				
	FLANC	GED SLIP-IN CAVITIES						
SERIES	SIZE	FLANGE THREADS	TOOLS KIT	PAGE				
T043 3W	D13	M4 (X2)	K-T043	ED28				
T056 2W	D16	M6 (x2)	K-T056	ED29				
T057 3W	D16	M6 (x2)	K-T057	ED30				
T058 4W	D16	M6 (x2)	K-T058	ED31				
T059 3W	D17	M6 (x2)	K-T059	ED32				
T222 3W	D16.5	M4 (X2)	K-T222	ED33				
T250 3W	D9	M4 (X2)	K-T250	ED34				



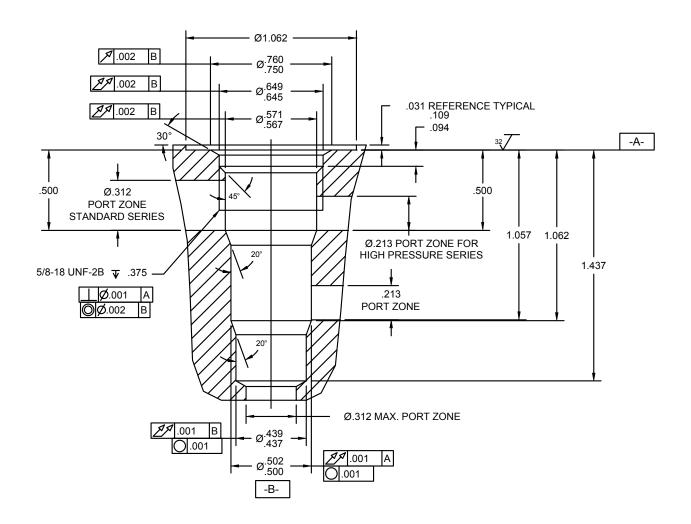


#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500003.
- 2. ALL MACHINED SURFACES TO BE 32/ FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.
- 4. PORT ZONE IS Ø.213 MAXIMUM AT PORT #1 ONLY FOR BHIGH PRESSURE SERIES MINI VALVES (HA-\*\*\*-\*\*).



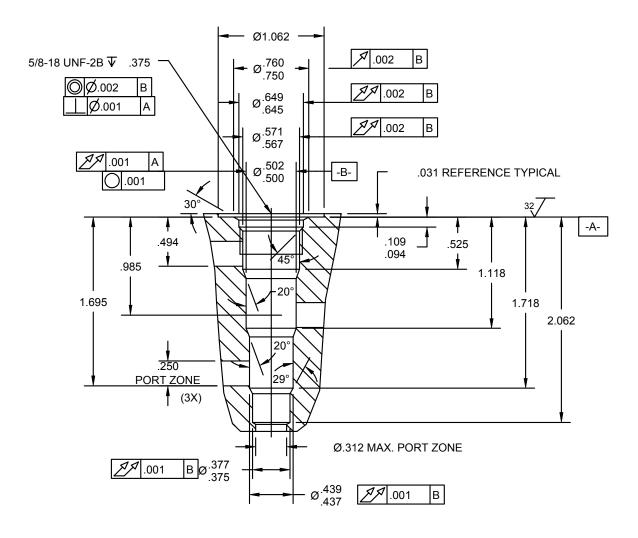
#### 7 SIZE, 5/8-18 THREAD "MINI" SERIES



#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500004.
- 2. ALL MACHINED SURFACES TO BE 32√ FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.
- 4. PORT ZONE IS Ø.213 MAXIMUM AT PORT #1 ONLY FOR BHIGH PRESSURE SERIES MINI VALVES (HA-\*\*\*-\*\*).





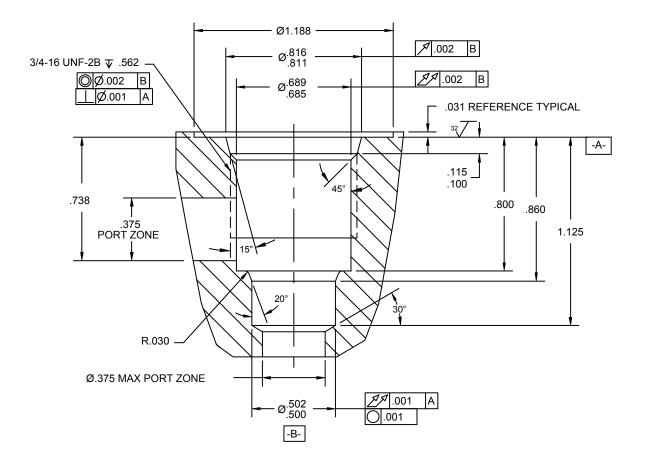
#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500006.
- 2. ALL MACHINED SURFACES TO BE 32/ FINISH OR BETTER, EXCLUDING THREADS.

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3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.

#### POWER 2 WAY 8 SIZE, 3/4-16 THREAD "POWER" SERIES

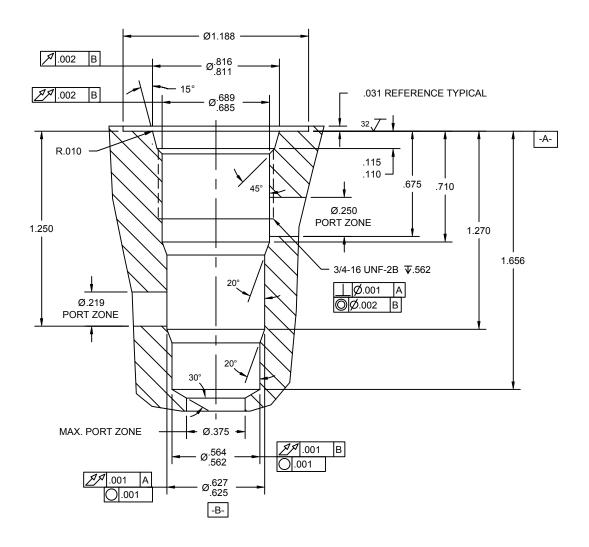


#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500005.
- 2. ALL MACHINED SURFACES TO BE <sup>32</sup>√ FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.



#### POWER 3 WAY 8 SIZE, 3/4-16 THREAD "POWER" SERIES



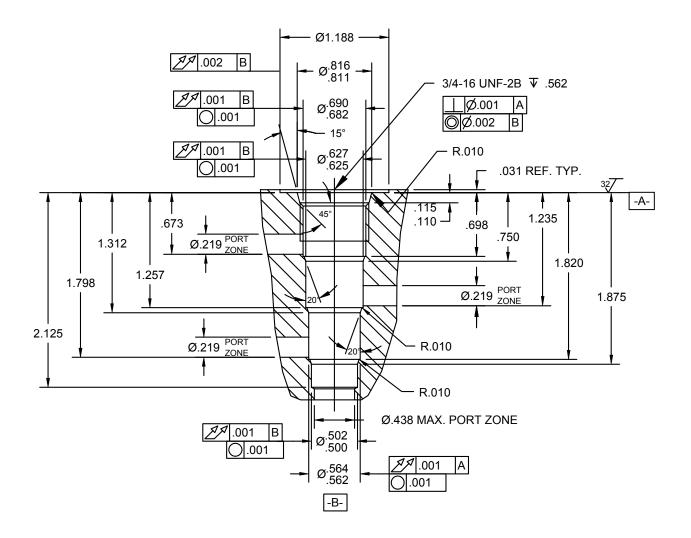
#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500024.
- 2. ALL MACHINED SURFACES TO BE 32/ FINISH OR BETTER, EXCLUDING THREADS.

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#### POWER 4 WAY 8 SIZE, 3/4-16 THREAD "POWER" SERIES

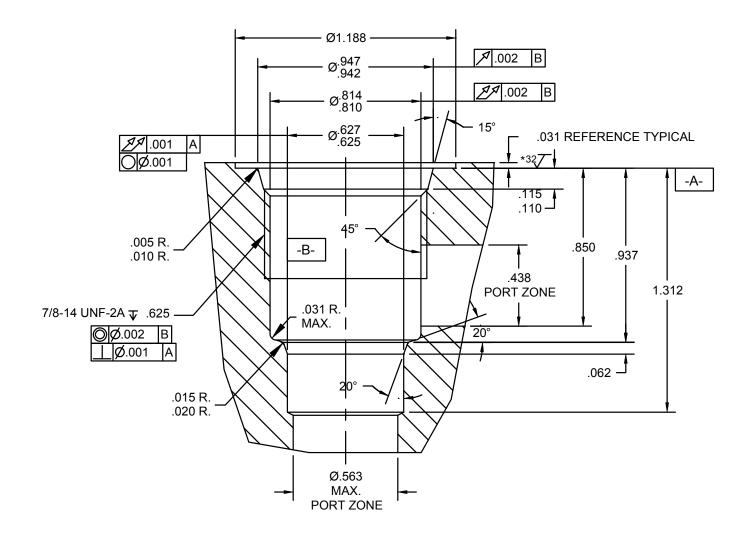


#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500029.
- 2. ALL MACHINED SURFACES TO BE <sup>32</sup>√ FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.



#### **DELTA 2 WAY** 10 SIZE, 7/8-14 THREAD "DELTA" SERIES

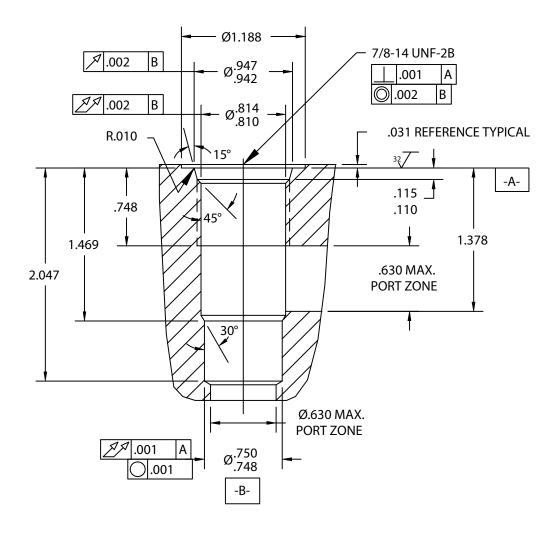


#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500000.
- 2. ALL MACHINED SURFACES TO BE 32 / FINISH OR BETTER, EXCLUDING THREADS.

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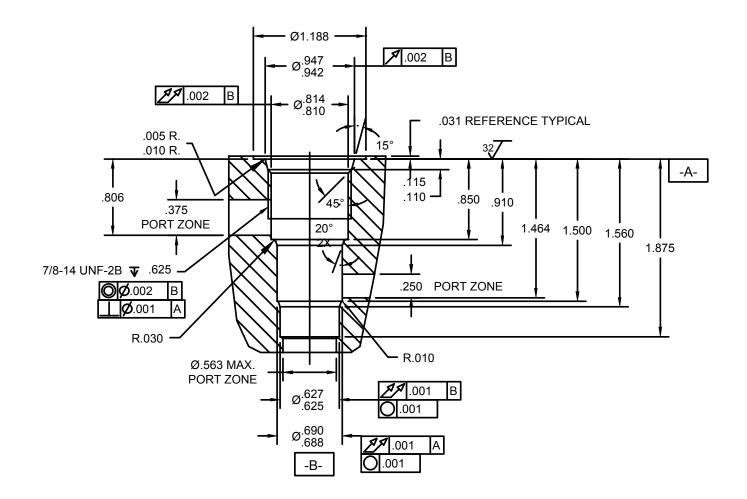


#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500028.
- 2. ALL MACHINED SURFACES TO BE <sup>32</sup>√ FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.



#### DELTA 3 WAY 10 SIZE, 7/8-14 THREAD "DELTA" SERIES

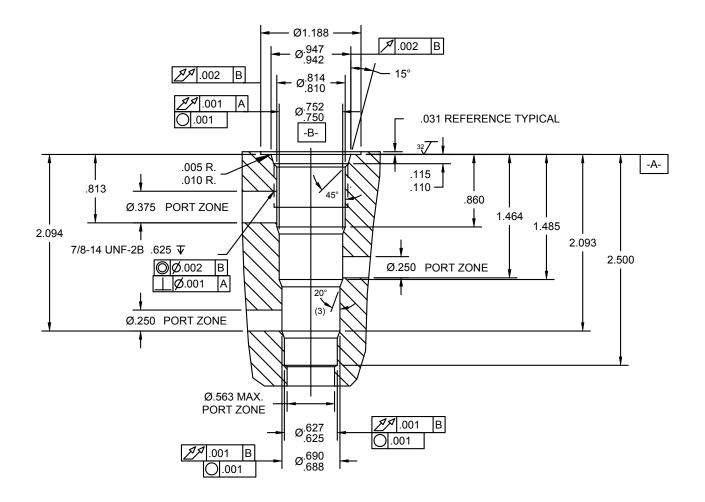


#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500001.
- 2. ALL MACHINED SURFACES TO BE 32√ FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.



#### **DELTA 4 WAY** 10 SIZE, 7/8-14 THREAD "DELTA" SERIES

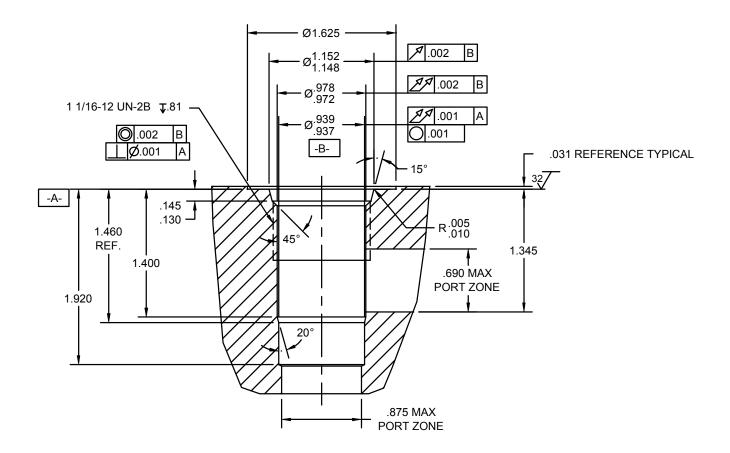


#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500002.
- 2. ALL MACHINED SURFACES TO BE 32√ FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.



#### 12 SIZE, 1 1/16-12 THREAD "TECNORD" SERIES **TECNORD 2 WAY**



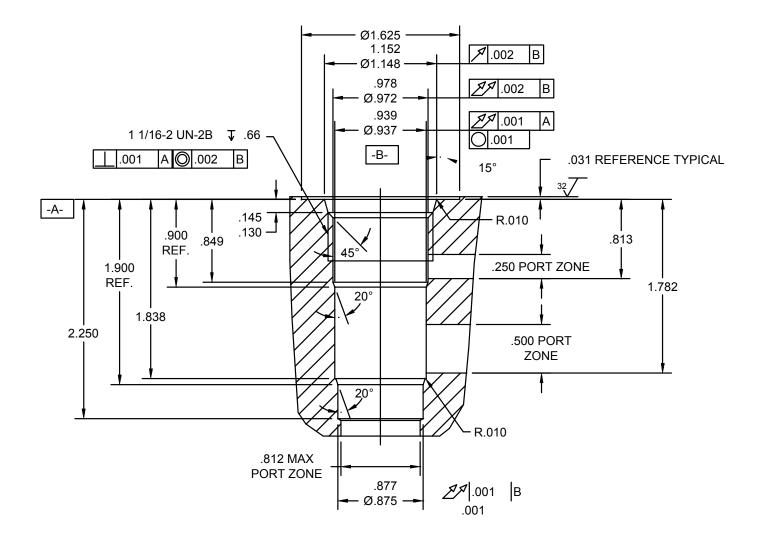
#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500032.
- 2. ALL MACHINED SURFACES TO BE <sup>32</sup>√ FINISH OR BETTER, EXCLUDING THREADS.

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#### TECNORD 3 WAY SHORT 12 SIZE, 1 1/16-12 THREAD "TECNORD" SERIES

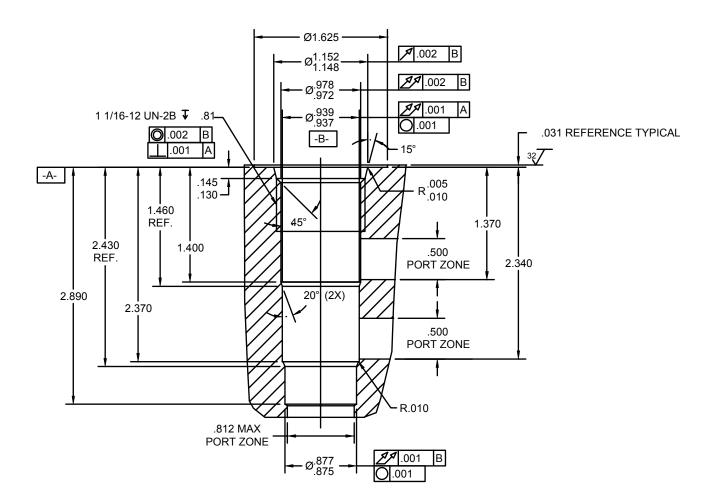


#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500033.
- 2. ALL MACHINED SURFACES TO BE 32√ FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.



#### **TECNORD 3 WAY** 12 SIZE, 1 1/16-12 THREAD "TECNORD" SERIES

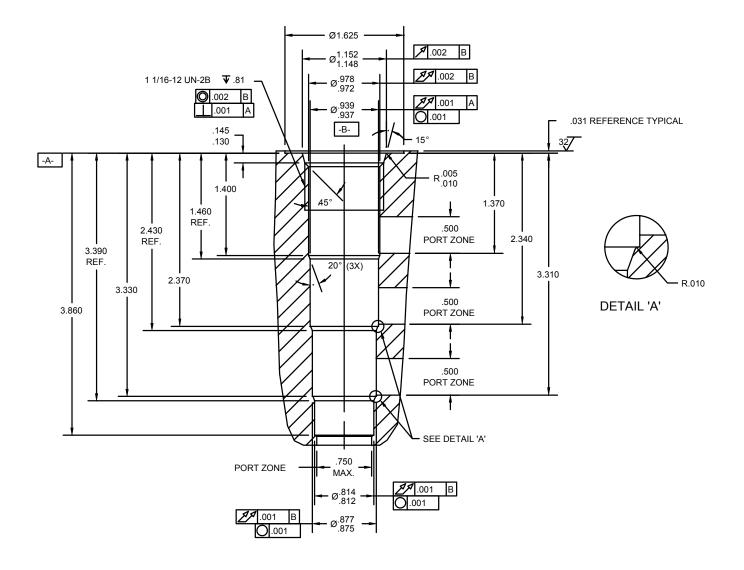


#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500034.
- 2. ALL MACHINED SURFACES TO BE <sup>32</sup>√ FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.



#### TECNORD 4 WAY 12 SIZE, 1 1/16-12 THREAD "TECNORD" SERIES

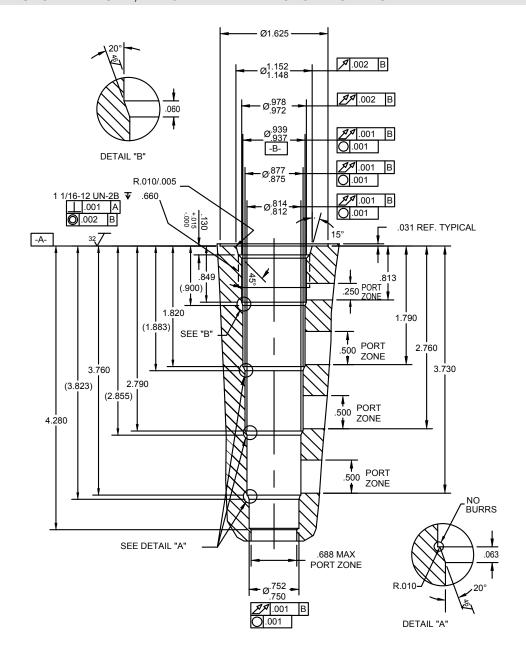


#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500035.
- 2. ALL MACHINED SURFACES TO BE <sup>32</sup>√ FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.



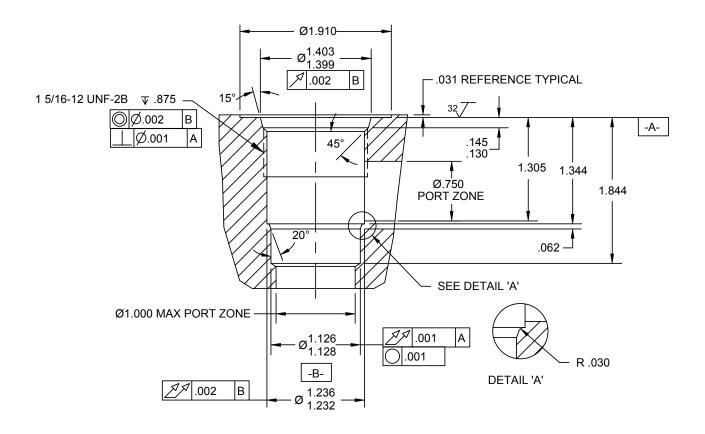
## TECNORD 5 WAY SHORT 12 SIZE, 1 1/16-12 THREAD "TECNORD" SERIES



#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500037.
- 2. ALL MACHINED SURFACES TO BE  $^{32}\sqrt{}$  FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.



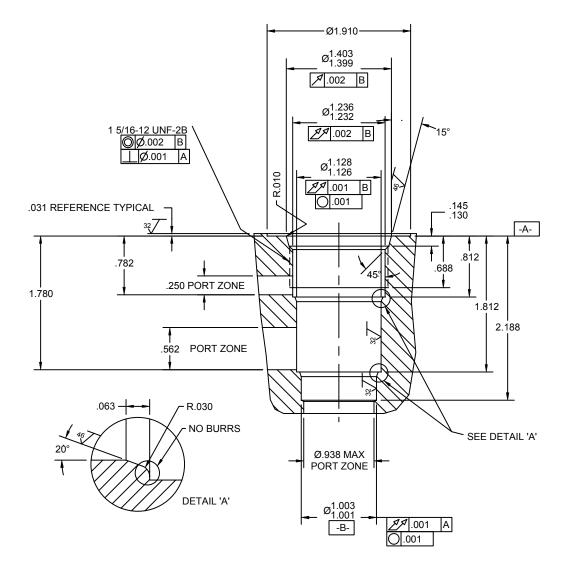


#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500017.
- 2. ALL MACHINED SURFACES TO BE 32√ FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.



#### **SUPER 3 WAY SHORT** 16 SIZE, 1 5/16-12 THREAD "SUPER" SERIES



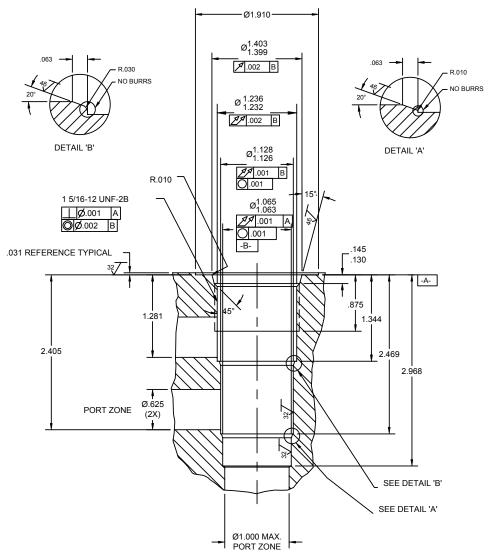
#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500021.
- 2. ALL MACHINED SURFACES TO BE 32√ FINISH OR BETTER, EXCLUDING THREADS.

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## SUPER 3 WAY 16 SIZE, 1 5/16-12 THREAD "SUPER" SERIES

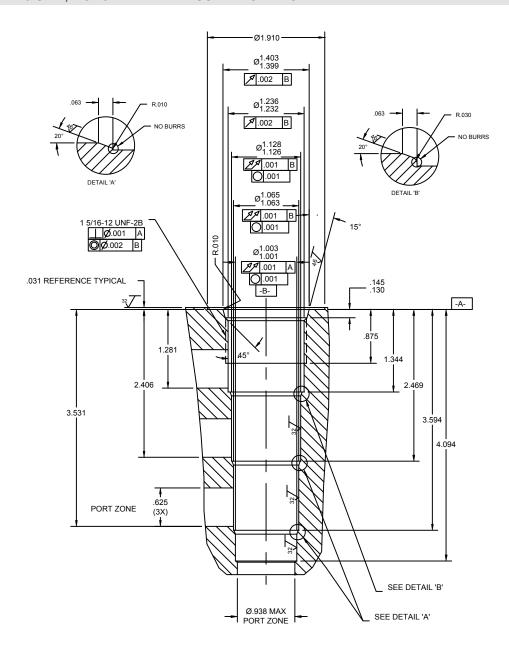


#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500018.
- 2. ALL MACHINED SURFACES TO BE  $^{32}\sqrt{}$  FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.



## SUPER 4 WAY 16 SIZE, 1 5/16-12 THREAD "SUPER" SERIES

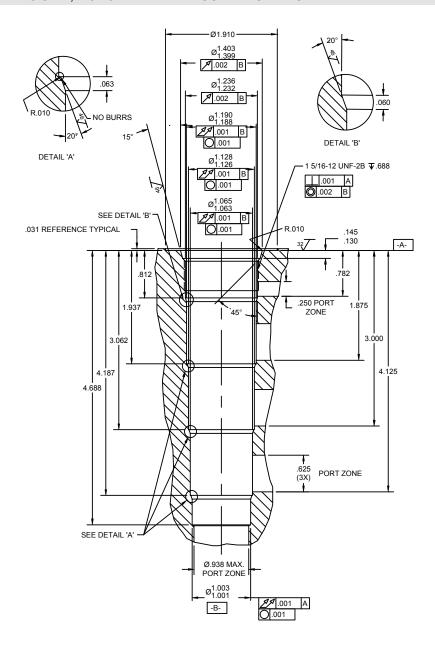


#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500019.
- 2. ALL MACHINED SURFACES TO BE  $^{32}\sqrt{}$  FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.



#### SUPER 5 WAY SHORT 16 SIZE, 1 5/16-12 THREAD "SUPER" SERIES

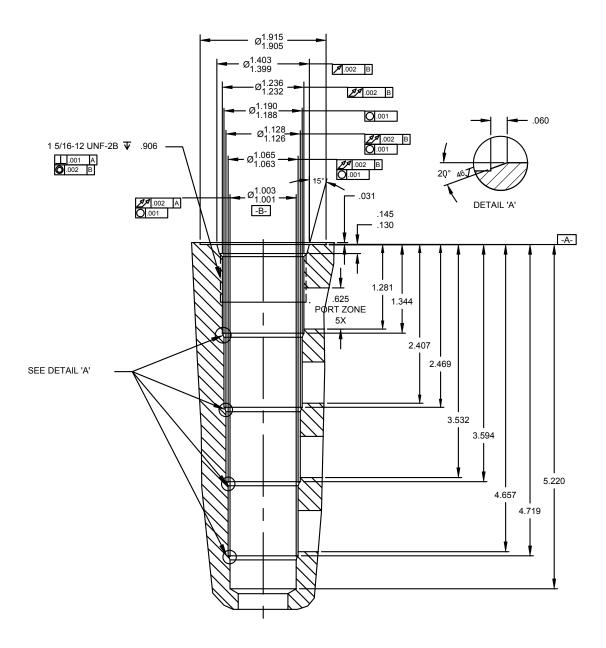


#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500020.
- 2. ALL MACHINED SURFACES TO BE  $^{32}\sqrt{}$  FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.



## SUPER 5 WAY 16 SIZE, 1 5/16-12 THREAD "SUPER" SERIES

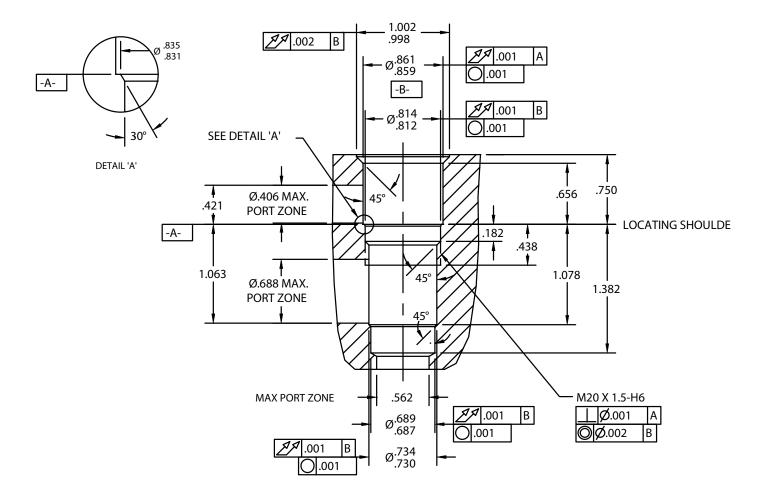


#### NOTES:

- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500038.
- 2. ALL MACHINED SURFACES TO BE  $^{32}\sqrt{}$  FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.



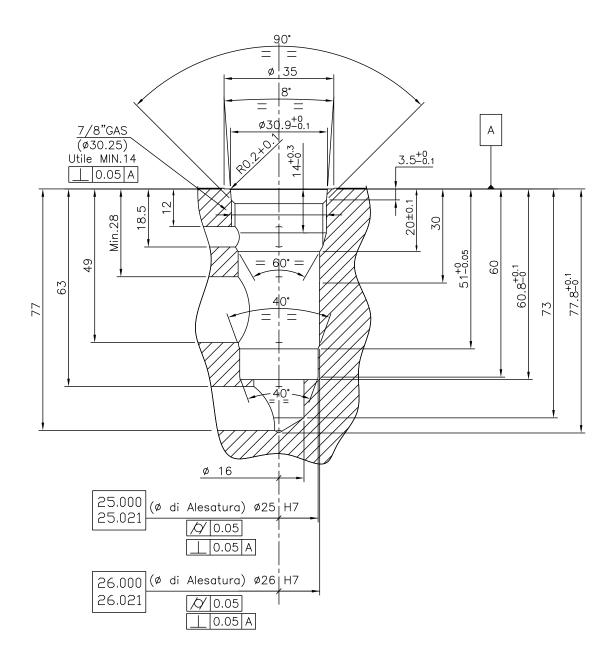
#### QS SPECIAL 3 WAY METRIC M20-1.5-H6 THREAD "SPECIAL" SERIES



#### NOTES:

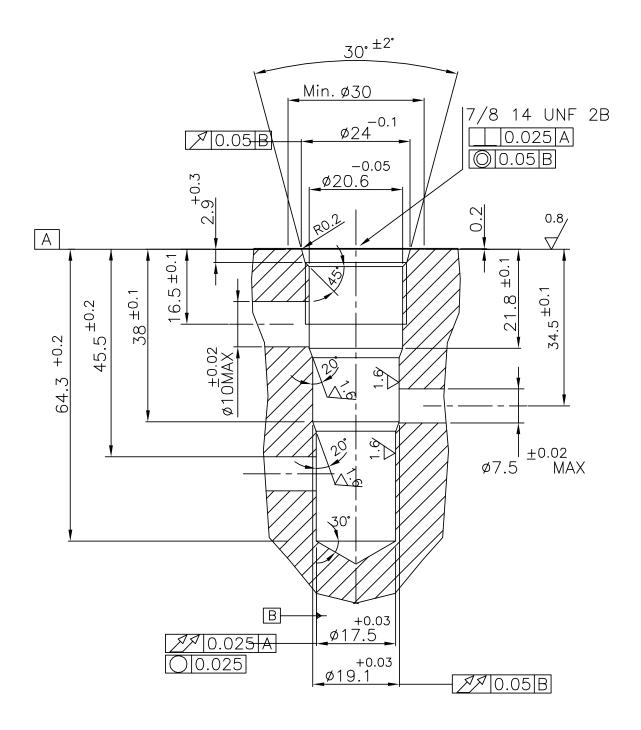
- 1. CAVITY CAN BE MACHINED WITH DELTA FORM TOOL #40500012.
- 2. ALL MACHINED SURFACES TO BE  $^{32}\sqrt{}$  FINISH OR BETTER, EXCLUDING THREADS.
- 3. IT IS VERY IMPORTANT THAT VALVE CAVITIES MEET ALL DIMENSIONAL AND QUALITY STANDARDS OF CONCENTRICITY AND PERPENDICULARITY. THREADS MUST BE PERPENDICULAR TO THE SPOTFACE SURFACE. SPOTFACE MUST CLEAN UP TO FULL DIAMETER. IMPROPERLY MACHINED CAVITIES CAN LEAD TO CARTRIDGE MALFUNCTION AND/OR FAILURE FROM DISTORTION.



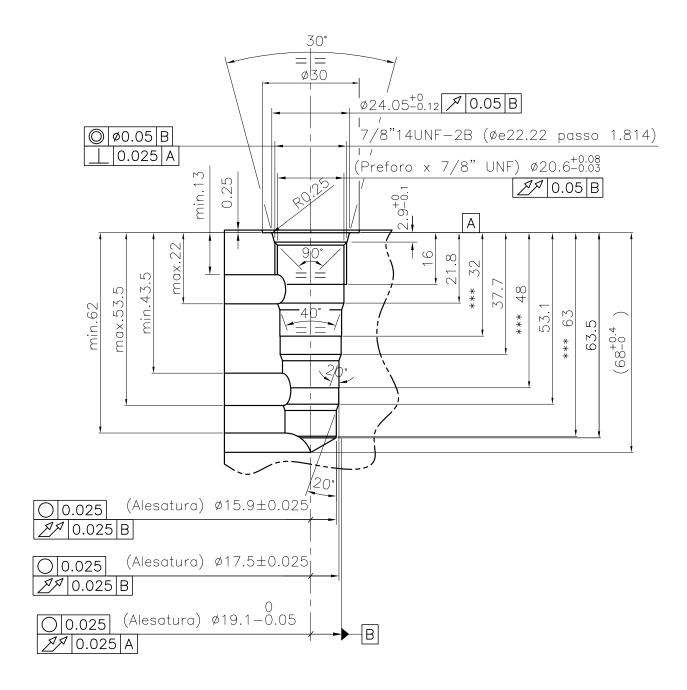




## T042 CAVITY FOR EG-TRZ-42 CARTRIDGE, 7/8" - 14 THREAD

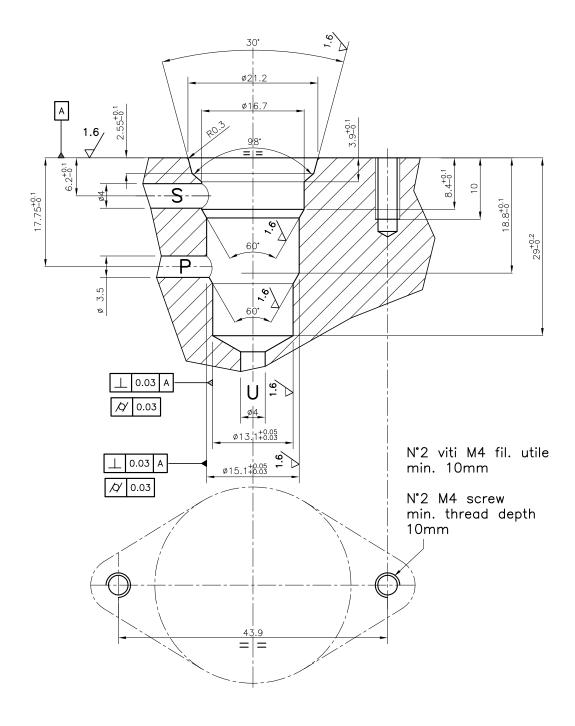




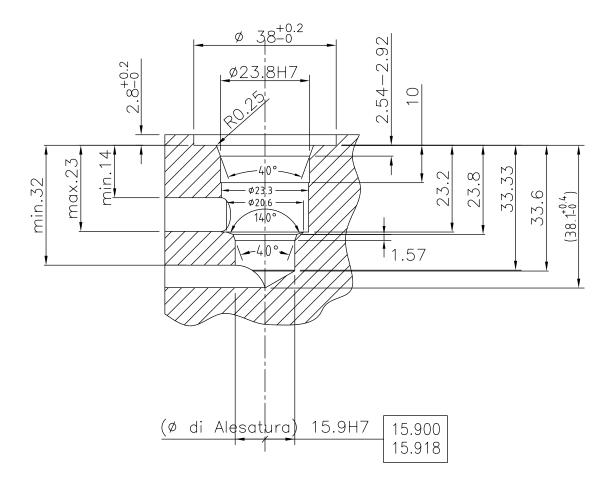




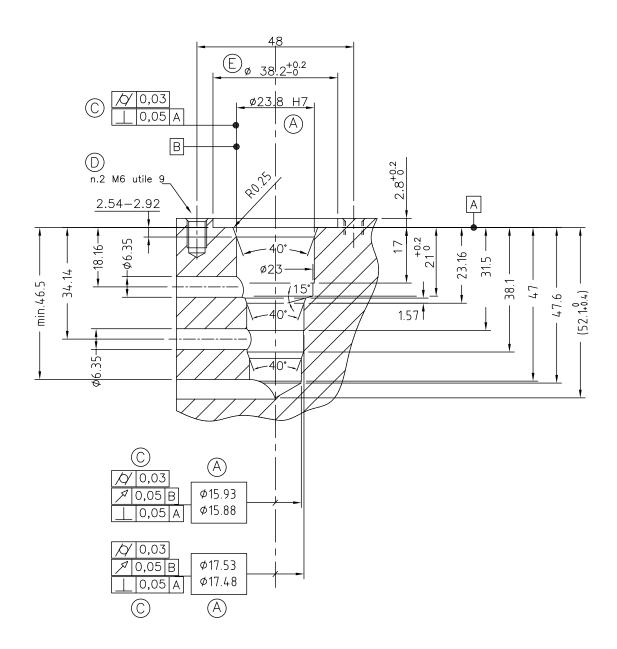
#### T043 SLIP-IN CAVITY FOR IP-DAR-43 CARTRIDGE



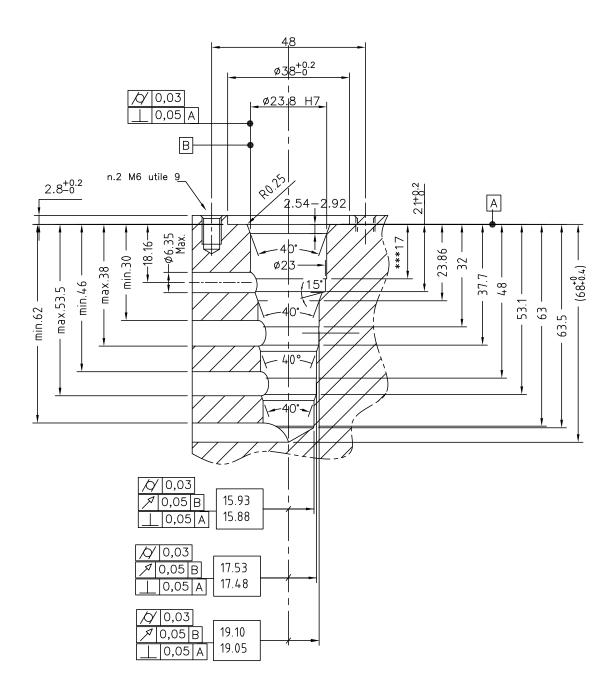






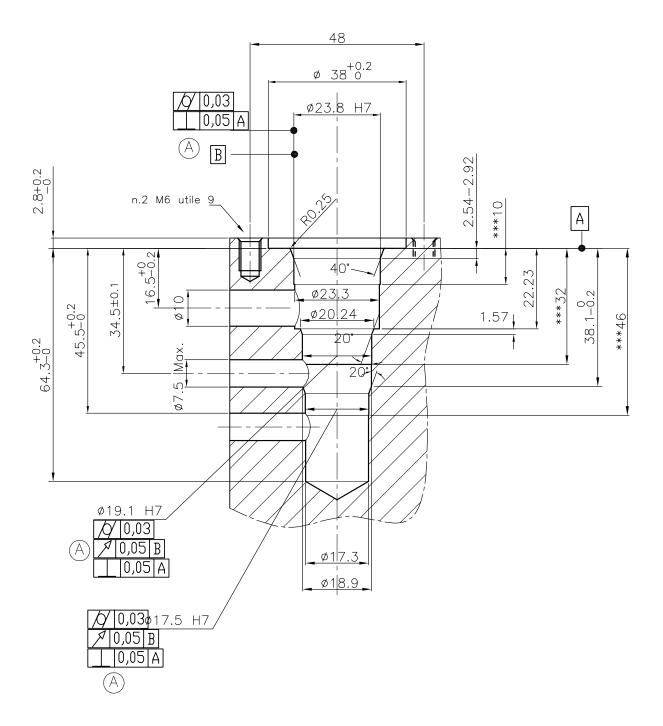




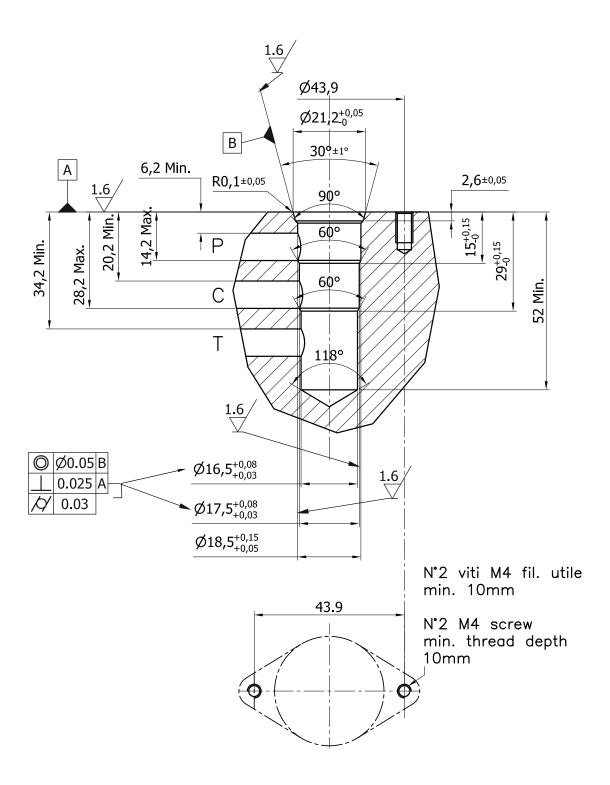




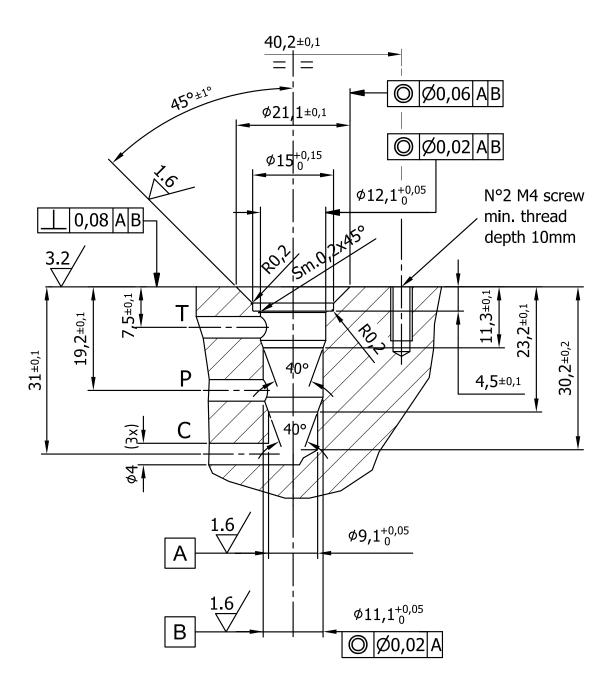
#### T059 SLIP-IN CAVITY FOR IP-PRZ-59 CARTRIDGE













**→** □ **≥**  $\sim$  m  $\triangleright$ 

 $\omega$   $\omega$   $\pi$ 

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#### **VALVE MNEMONIC CODE**

First letter is the valve series:

M = MINI (5/8")I = INLINE/UNITIZED

P = POWER (3/4")**E** = ELECTRONIC PROPORTIONAL

D = DELTA (7/8")A = MOTORIZED **T** = TECNORD (1 1/16") Q = SPECIALS

**S** = SUPER (1 5/16") H = 4000/5000 PSI RATED

#### The second letter is the cavity:

The second letter is the cavity:  M= Inline S= Special								
	MINI	POWER	DELTA	TECNORD	SUPER			
2 WAY	Α	В	E	Т	J			
3 WAY	С	Р	F	U	K			
3 Way Short				R	L			
4 WAY	D	Q	G	V	N			
5 Way Short				Х	0			
5 Way					ĺ			

The third letter is the type of valve:

R = RELIEF S = SOLENOID C = CHECK & LOAD HOLDING  $\mathbf{M} = \mathsf{MANUAL}$ 

N = NEEDLEF = FLOW CONTROL

P = PRESSURE CONTROLLED

The third, fourth, and fifth characters combined describe the valve function. It is these characters that are stampes on the valve. Examples:

S2A = SOLENOID 2 WAY POPPET P2A = PROPORTIONAL 2 WAY

S3A = SOLENOID 3 WAY SPOOL PRP = PRESSURE REDUCING

S4A = SOLENOID 4 WAY CRISS SPOOL CVC = GUIDED BALL CHECK RVA = RELIEF DIRECT ACTING FCH = FLOW CONT REV FLOW

MCB = MAN NC DETENT **NVB** = NEEDLE COARSE ADJ

The sixth and seventh characters combined cover the o-ring, screen, override, knob and other options. Example:

00 = STANDARD DEFAULT CONFIGURATION

VK = VITON O-RINGS, KNOB ADJUSTMENT

B3 = BUNA, SCREEN, OVERRIDE NONDETENT

The eighth through eleventh characters describe the solenoid, flow range, or pressure range. Pressure or flow is specified as a range or a particular setting. Example:

DL12 = DUAL LEAD 12 VDC 0005 = 5 PSI CRACK DS24 = DUAL SPADE 24VDC

1500 = 1500 MAX PRESS HC24 = HIRSCHMANN 24 VDC 03.0 = 3 GPM MAX FLOW

6-10 = 6 TO 10 G.P.M. FLOW RANGE CL11 = CONDUIT LEAD 120VAC

The final character is the body port style:

N = BSP/NPT

S = SAE

