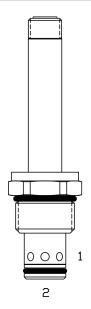


EDE-RDP 2 WAY, NORMALLY OPEN, PROPORTIONAL RELIEF VALVE



DESCRIPTION

10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally open, hydraulic relief valve.

OPERATION

The EDE-RDP blocks flow from (2) to (1) until sufficient pressure is present at (2) to offset the electrically induced solenoid force.

Can be infinitely adjusted across a prescribed range using a variable electric input. Pressure output is proportional to DC current input. This valve is intended for use as a pressure limiting device in demanding applications.

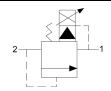
With no current applied to the solenoid, the valve will free flow from (2) to (1) at approximately 50 PSI.

Note: Backpressure on port (1) becomes additive to the pressure setting at a 1:1 ratio.

FEATURES

- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- · Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.

HYDRAULIC SYMBOL





If low voltage is expected on the machine, 12 or 24 volt systems will require the use of 10 volt or 20 volt coils respectively. Consult Factory for availability of these coil options.

For best performance valve must be purged of air.

Locate below reservoir or add check valve to return.

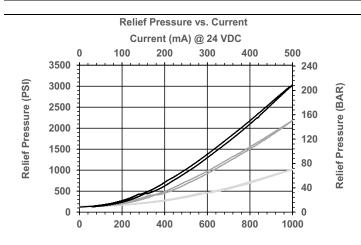
Recommended vehicle installation is Tube Up or Horizontal after purging.

Fastest purging position during bleed/start-up is with tube up.

PWM Frequency: 100-200 Hz (200 Hz recommended) For lower minimum or other ranges consult factory

PERFORMANCE

Actual Test Data (Cartridge Only)



VALVE SPECIFICATIONS

Nominal Flow	0-20 GPM (0-76 LPM)
Operating Range	100-3000 PSI (7-207 bar)
Typical Hysteresis	5%
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temperature Range	-40° to 250° F (-40° to 120° C)
Weight	0.30 lbs. (0.13 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30 ft-lbs (40.6 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 2W
Cavity Form Tool (Finishing)	40500000
Seal Kit	21191202

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DIMENSIONS



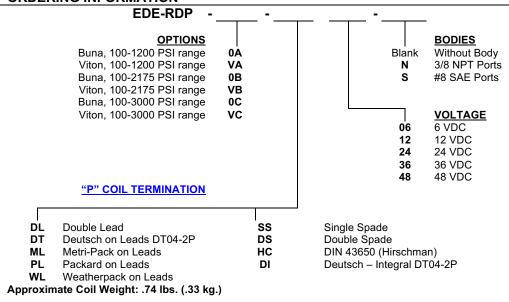
Relief Pressure vs. Flow @ 1 amp Flow (LPM) 20 60 80 3500 240 3000 200 Relief Pressure (PSI) 2500 .75 160 Pressure [19.1] 2000 [31.7] HEX NUT 120 1500 80 lief 1000 SEE COIL DATA FOR TERMINATION BLEED SCREW [#2 SAE PLUG> 3mm DR 1/8" HEX KEY 500 0 0 10 12 14 0 16 18 20 22 Flow (GPM) -EDE-RDP-0A -EDE-RDP-0B -EDE-RDP-0C Pressure Drop vs. Flow Flow (LPM) 2.67 [67.9] 20 40 60 80 250 3.92 [99.6] 16 200 12 **(BAR)** Pressure Drop (PSI) П 150 Pressure Drop 1.00 [25.4] HEX 1.25 7/8-14 UNF-2A THD. 100 [31.7] 50

ORDERING INFORMATION

6 8 10 12 14 16 18 20

Flow (GPM)

0



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