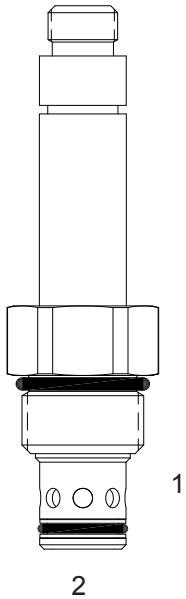


HDE-S2G DIRECT ACTING SPOOL, 2 WAY NORMALLY CLOSED

DESCRIPTION

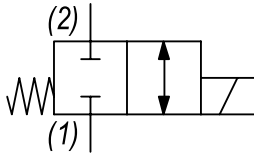
"High Pressure" 10 size, 7/8-14 thread, "Delta" series, solenoid operated, 2 way normally closed, spool valve.

OPERATION

When de-energized the HDE-S2G blocks flow from (1) to (2) and (2) to (1). When energized the valve allows flow from (1) to (2) and (2) to (1).

FEATURES

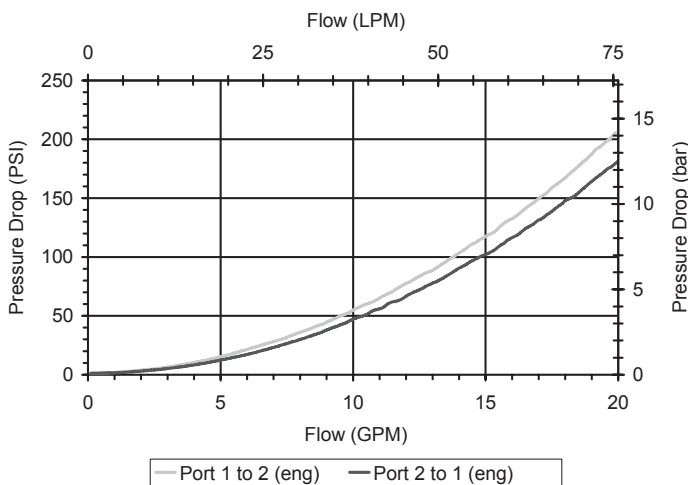
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe.

HYDRAULIC SYMBOL


Uses "L" Coils.

PERFORMANCE

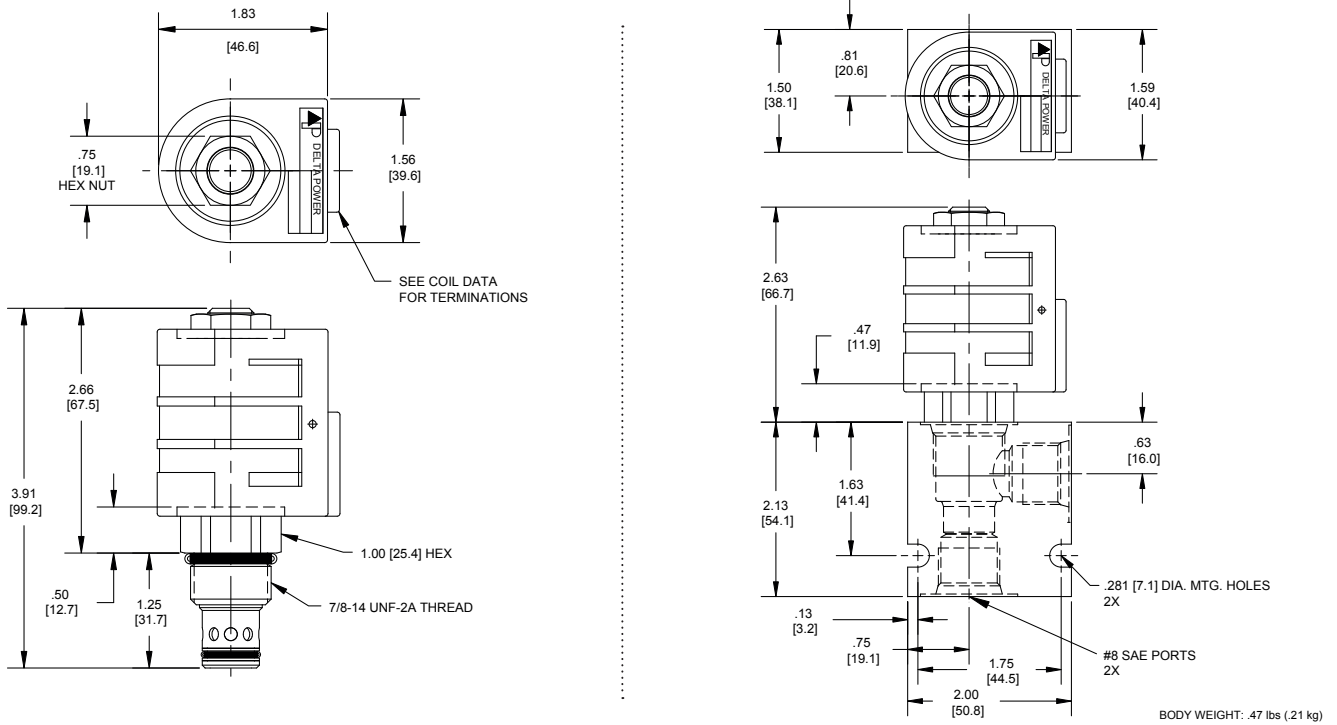
Actual Test Data (Cartridge Only)


VALVE SPECIFICATIONS

Nominal Flow	15 GPM (57 LPM) from (1) to (2) 6 GPM (23 LPM) from (2) to (1)
Rated Operating Pressure	4000 PSI (276 bar)
Typical Internal Leakage (150 SSU)	8 cu in/min (131 ml/min)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 250°F (-40° to 120°C)
Weight	.39 lbs (.17 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	35 ft-lbs (47.5 Nm)
Coil Nut Torque Requirements	4-6 ft-lbs (5.4-8.1 Nm)
Cavity	DELTA 2W
Cavity Tools Kit (form tool, reamer, tap)	40500000
Seal Kit	21191202

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DIMENSIONS



ORDERING INFORMATION

Approximate Coil Weight: .68 lbs (.31 kg)

HDE-S2G

- OPTIONS**
 Buna Standard **00**
 Viton Standard **V0**

- BODIES**
 Blank Without Body
N 3/8 NPTF Ports
S #8 SAE Ports

Note: Aluminum, NOT durability rated for 4000 PSI. Consult factory for body options.

VOLTAGE

- 06** 6 VDC
12 12 VDC
24 24 VDC
36 36 VDC
48 48 VDC
25 25 VAC
11 120 VAC
22 220 VAC
44 440 VAC

“L” COIL TERMINATION
 (All DC Except as Noted)

- DL** Double Lead
DT Deutsch on Leads DT04-2P
ML Metri-Pack on Leads
PL Packard on Leads
WL Weatherpack on Leads

- SS** Single Spade
DS Double Spade
HC DIN 43650 (Hirschmann) - (AC&DC)
CL Conduit Lead - (AC Only)
DI Deutsch - Integral DT04-2P

IMMERSION PROOF “L” TYPE

- IA** “I” Coil AMP Superseal - Integral
ID “I” Coil Deutsch - Integral DT04-2P
IJ “I” Coil AMP Jr. Timer - Integral
IM “I” Coil Metri-Pack - Integral

W/44/12-2022

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