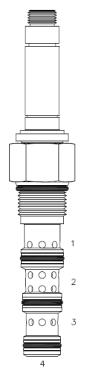


# HTV-S4A DIRECT ACTING SPOOL, 4 WAY 2 POSITION, HIGH PRESSURE, CRISS CROSS



#### **DESCRIPTION**

"High Pressure" 12 size, 1 1/16-12 thread, "Twelve" series, solenoid operated, 4 way 2 position, Criss Cross side flow spool valve.

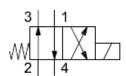
## **OPERATION**

When de-energized the HTV-S4A allows flow from (1) to (4) and from (2) to (3). When energized the valve allows flow from (2) to (1) and from (3) to (4).

#### **FEATURES**

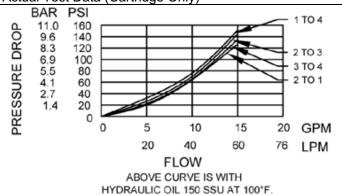
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- · Optional coil voltages and terminations.
- Optional "I" Coil: Weatherproof, Thermal Shock, Immersion Safe

#### HYDRAULIC SYMBOL



### PERFORMANCE

Actual Test Data (Cartridge Only)



| PORTING | FLOW  | FLOW  |
|---------|-------|-------|
| OPTIONS | (GPM) | (LPM) |
| 2       | 15    | 56.7  |
| 4       | 8     | 30    |

#### **VALVE SPECIFICATIONS**

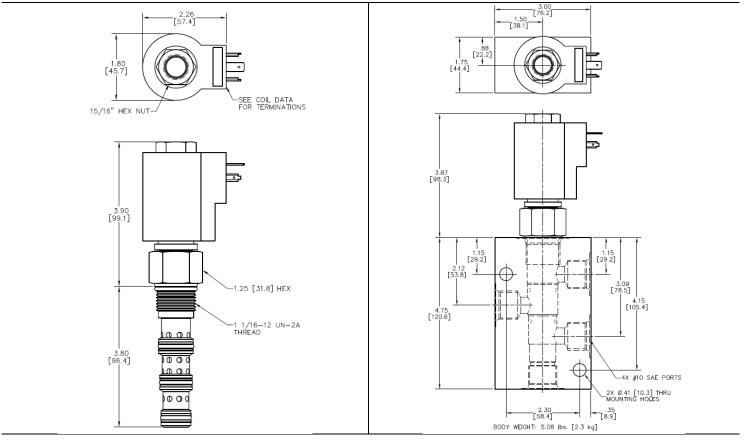
| Nominal Flow                          | 15 GPM (57 LPM)                    |
|---------------------------------------|------------------------------------|
| Rated Operating Pressure              | 5000 PSI (345 bar)                 |
| Typical Internal Leakage<br>(150 SSU) | 15 cu in/min (246 ml/min) per path |
| Viscosity Range                       | 36 to 3000 SSU (3 to 647 cSt)      |
| Filtration                            | ISO 18/16/13                       |
| Media Operating<br>Temperature Range  | -40° to 250° F (-40° to 120° C)    |
| Weight                                | 1.07 lbs. (0.48 kg)                |
| Operating Fluid Media                 | General Purpose Hydraulic Fluid    |
| Cartridge Torque<br>Requirements      | 90 ft-lbs (122 Nm)                 |
| Coil Nut Torque<br>Requirements       | 5-7 ft-lbs (6.8-9.5 Nm)            |
| Cavity                                | TWELVE 4W                          |
| Cavity Form Tool (Finishing)          | 40500035                           |
| Seal Kit                              | 21191309                           |
|                                       |                                    |

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

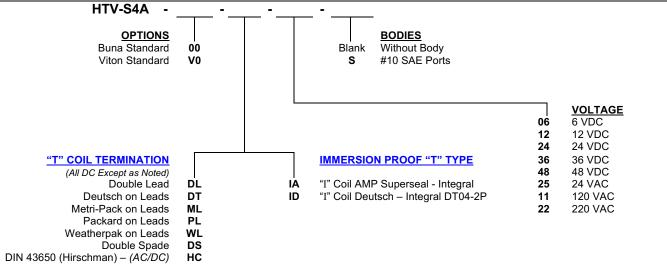




### **DIMENSIONS**



# **ORDERING INFORMATION**



Approximate Coil Weight: .89 lbs/.41 kg.

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.

